



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D3508-9
Job Sheet 179919



Part No: D3508-9

Job Qty: 8 ea

Part Name: Wearplate Fwd



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 6/26/18

Job Tracking No:

Due Date: 6/29/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV C IPP Rev:A New Issue 07.06.12 EC IPP Rev:B Rev C dwg 07-12-06 DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	8 Ea		6/29/18	0.00	0.00	Start Up Waterjet		SC 6/27/18
100	Waterjet	8 pcs		6/29/18	0.00	0.73	Waterjet1		SC 6/27/18
110	QC	8 pcs		6/29/18	0.00	0.00	QC2 Waterjet-2		SC 6/27/18
120	QC	8 pcs		6/29/18	0.00	0.00	QC8-2		38
130	Brake NC	8 pcs		6/29/18	0.36	0.44	Brake NC 1		DA89 38 SB
140	QC	8 pcs		6/29/18	0.00	0.00	QC5		38
150	Powdercoat	8 pcs		6/29/18	0.00	0.15	Powdercoat3		BR 6/27/18
160	QC	8 pcs		6/29/18	0.00	0.00	QC3		38 6/27/18
170	Packaging	8 pcs		6/29/18	0.00	0.00	Packaging3-1		9-89
180	QC21-SA	8 Ea		6/29/18	0.00	0.00	QC21		DAS 21 9-89

M 136370

START: 2:00

OUT: 3:00 FINISH: 2:30

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304S20GA	304/316 .040 Sheet	3.3360 sf (.417 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M304S20GA	3	215	0

Part Specifications

Specifications could not be found.

Plex 6/26/18 9:59 AM Dart.lajeunesse.marie

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION		AGAINST DEPARTMENT/PROCESS							
	Rework	☐	Skid-tube	☐	Cross tube	☐	Water Jet	☐	Engineering	☐
	Scrap	☐	Machining	☐	Small Fab	☐	Prod. Eng. Coord.	☐	Quality	☐
	Use-as-is	☐	Thermoforming	☐	Finishing	☐	Rec/Store/Packaging	☐	Other	☐
	Suspected Unapproved	☐	Large Fab	☐	Composite	☐	Supplier	☐		☐

Date: _____	Step #: _____	QTY Effective: _____	MRB (QSI042) Approval
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Completed By	Lead hand / Supervisor Approval Verification	QC / QA Coordinator Approval

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CANADA
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Email: sales@dartero.com
www.dartaerospace.com

Date: 07/07/18

Container No: S089814
Part: D3508-9
Job No: 179919
Serial No/Batch: S089814
Revision:
Inspector:
Exp Date:
Instructions:

Environm	☐	Poor Information	☐	Crushing	☐	Contamination	☐	Power Loss/Surge	☐	Positioned Wrong	☐
Des	☐	Rushing	☐	Heat Treat	☐	Countersink	☐	Folio/Program	☐	Outside Dimensions	☐
Doc/D	☐	Product Improvement	☐	Wave/Twist in Tube	☐	Cut Too Short	☐	Grain	☐	Over/Under tolerance	☐
Equip/Tool	☐	Process Improvement	☐	Marks/Chatter	☐	Instructions Incomplete/Unclear	☐	Weld	☐	Part Incorrect	☐
Handling/t	☐	Manufacturing Process	☐		☐	Drill Holes	☐	Wrong Stock Pulled	☐	Part Lost/Missing	☐
Water	☐	Past Due	☐	OTHER: _____	☐		☐	Out of Sequence	☐	Part Moved	☐
Internal Transport	☐		☐		☐		☐	Off-set	☐	Drawing	☐
Tribal Knowledge	☐		☐		☐		☐	Mislabeled	☐	Finish	☐
LOA	☐		☐		☐		☐	Fit/Function	☐	Misread	☐
Substation	☐		☐		☐		☐	Misaligned/off center	☐	Turning Sequence	☐
Past Expiry Date	☐		☐		☐		☐		☐		☐
Misidentified	☐		☐		☐		☐		☐		☐

DART AEROSPACE LTD		Work Order:	179519
Description: Wearplate		Part Number:	D3508-9
Inspection Dwg: D3508 Rev: C		Page 1 of 1	

FIRST ARTICLE INSPECTION CHECKLIST

☒ **First Article**

 ☐ **Prototype**

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
2.063	+/-0.010	2.065	1		VX-01	
2.813	+/-0.010	2.815	1		Tape	
0.375	+/-0.010	0.378	1			
2.90	+/-0.030	2.902	1			
5.800	+/-0.010	5.801	1			
11.600	+/-0.010	11.600	1			
17.400	+/-0.010	17.400	1			
Ø0.188	+0.005/-0.001	Ø0.190	1			
0.300	+/-0.010	0.302	1			
0.300	+/-0.010	0.301	1			
0.038	+/-0.010	0.037	1			

Measured by:	SC	Audited by:	DAC 38 9-88	Prototype Approval:	N/A
Date:	18/07/04	Date:	JUL 09 2018	Date:	N/A

Rev	Date	Change	Revised by	Approved
A	08.07.24	New Issue	KJ/DD	